

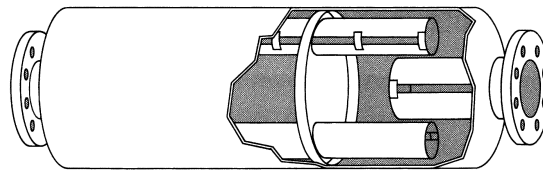
# General Information

## Specialized Engine Exhaust Silencers

### EN Series Silencers

#### Multi-Chamber Silencers

For the majority of engines and operating conditions, multi-chamber type silencers provide maximum noise attenuation within acceptable back pressure limits. Most naturally aspirated and supercharged engines need this type of silencer. Many turbocharged engines are best silenced with this design also. Factors which influence the choice of silencer design are explained on the following page.

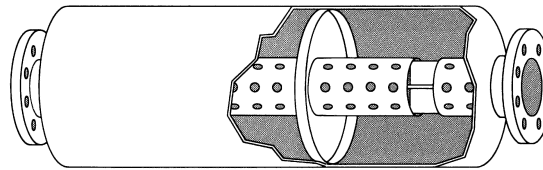


Multi-chamber exhaust silencers for most reciprocating engines.

### ET Series Silencers

#### Straight-Through Silencers

Some engines require very low exhaust system back pressures for maximum performance. Many turbocharged engines and some naturally aspirated engines fall into this category. For these engines, straight-through, reactive silencers are available to provide adequate silencing while imposing negligible restriction on exhaust gas flow.

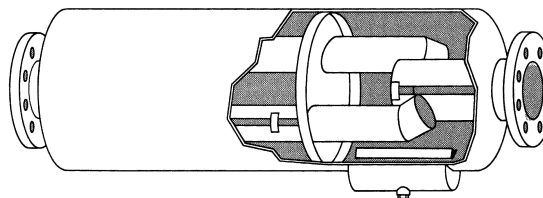


Straight-through exhaust silencers for engines which demand very low back pressures.

### ES Series Silencers

#### Spark Arresting Silencers

Operating locations exist where fire hazards and safety codes require removal of sparks from exhaust gases. Universal Silencer's spark arrestor silencers are engineered to perform the dual function of spark arrestment and silencing for all internal combustion engines.



Spark arresting exhaust silencers for engines operating in high potential fire areas.

# Sizing Information

## Engine Exhaust Silencers

Choosing the correct exhaust silencer for a given engine is an important although not difficult task. First of all, a degree of silencing is chosen that will satisfy the noise requirements unique to each engine and location. Secondly, the silencer size is selected to accommodate the specified volume of exhaust flow without imposing excessive back pressure.

### Selection of Silencer Type (Grade)

Each silencer group described on pages 7.3-7.6 has a number of a series with different noise attenuation characteristics.

The series letter designation (e.g., EN2) indicates in relative terms the degree of noise attenuation; the higher the number, the greater the attenuation.

- 2 "Industrial" or "Commercial" grade
- 3 "Residential" grade
- 4 "Critical" grade
- 5 "Hospital" grade

The attenuation curves next to the tables on each page indicate the attenuation in dB by octave bands.

These curves are based upon "typical" applications. They will not necessarily define the precise insertion loss for any specific application since the insertion loss achieved may be influenced substantially by many factors, including engine size, type, speed, and unsilenced noise levels and frequency distribution.

Universal Silencer's engine exhaust silencers are high quality, fully welded, reactive silencers designed to reduce exhaust noise on all types of internal combustion engines. Each engine and each operating location requires a unique

combination of silencer properties. For this reason many different silencer models are cataloged to cover most silencing problems. In cases where standard silencers will not meet a particular spec, these custom silencers will satisfy the application need.

### Selection of Silencer Size

The open flow area within the silencer should be large enough to accommodate the maximum possible exhaust flow without exceeding the engine manufacturer's maximum allowable back pressure. Improperly sized silencers may cause loss of power or damage to the engine.

#### Data required:

- ∴ engine exhaust flow (CFM)
- ∴ exhaust temperature (°F)
- ∴ maximum back pressure (inches of water)

The following formulas enable the correct silencer size to be quickly determined.

#### 1 Calculate gas velocity.

$$V = 4005 \sqrt{\frac{\Delta P}{c \left( \frac{530}{T + 460} \right)}}$$

$V$  = gas velocity

$\Delta P$  = back pressure, inches of water

$c$  = silencer pressure drop coefficient (Table 1)

$T$  = exhaust gas temperature, °F

**Note:** Velocity should not exceed 15,000 ft/min regardless of the allowable back pressure.

#### 2 Calculate required flow area.

$$\text{Flow Area Required (ft}^2\text{)} = \frac{CFM}{V}$$

#### 3 From Table 2, select the silencer size which has a flow area equal to or greater than that calculated, the actual back pressure can be calculated as follows:

$$V_{\text{actual}} = \frac{CFM}{\text{silencer flow area}}$$

$$\Delta P = c \left( \frac{V_{\text{actual}}}{4005} \right)^2 \left( \frac{530}{T + 460} \right)$$

## 1 Pressure Drop Coefficients

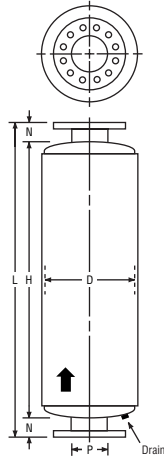
Silencer Model	Pressure Drop Coeff. (C)
EN 2, 3, 4	4.2
EN5 (1"-10")	4.2
EN5 (12"+)	5.3
ET2	0.5
ET4	1.0
ES2, 3	4.2

## 2 Flow Area/Size

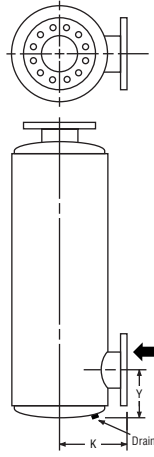
Flow Area (ft <sup>2</sup> )	Diameter (in.)
0.0055	1
0.012	1½
0.022	2
0.034	2½
0.049	3
0.067	3½
0.087	4
0.136	5
0.196	6
0.349	8
0.55	10
0.79	12
1.07	14
1.4	16
1.8	18
2.2	20
2.6	22
3.1	24
3.7	26
4.3	28
4.9	30
5.6	32
6.3	34
7.1	36
7.9	38
8.7	40
9.6	42
10.6	44
11.5	46
12.6	48
15.9	54
19.6	60

**EN2, EN3,  
EN4, EN5 Series**

**EN2Y, EN3Y,  
EN4Y, EN5Y Series**



**End-In, End-Out  
Design**



**Side-In, End-Out  
Design**

# EN Series

## Multi-Chamber Silencers

EN2, EN3, and EN4 Series Engine Exhaust Silencers are heavy-duty, fully welded units constructed of carbon steel sheet and plate. Each silencer is equipped with flanged connections drilled to match 125/150 lb ANSI specifications. Exterior surfaces receive a coat of heat resistant paint.

For EN5 Series, 1"-3½" are sizes equipped with standard male pipe thread connections. Sizes 4" and larger have flanged connections drilled to match 125/150 lb ANSI specifications.

The addition of "Y" in the model designation indicates a side inlet. Both configurations are fundamentally alike and performance is identical.

**EN2**

Size	Part Number	D	L	N	H	K	Y		Weight
							Min.	Max.	
4	19-104-AA	12	40	3	34	9	6	15	60
5	19-105-AA	14	46	3	40	10	6½	19	70
6	19-106-AA	16	59	3	53	11	7½	25	130
8	19-108-AA	20	61	3½	54	13½	9	25	190
10	19-110-AA	24	74	3½	67	15½	11	30	280
12	19-112-AA	28	75	3½	68	17½	12½	30	420
14	19-114-AA	36	77	3½	70	21½	14½	30	650
16	19-116-AA	36	113	3½	106	21½	15½	40	900
18	19-118-AA	42	127	3½	120	24½	17½	50	1,400
20	19-120-AA	48	130	4½	121	28½	19	55	1,600
22	19-122-AA	48	142	4½	133	28½	20	60	1,800
24	19-124-AA	54	156	4½	147	31½	22½	70	2,500
26	19-126-AA	60	169	4½	160	34½	24½	80	3,200
28	19-128-AA	60	181	4½	172	34½	25½	80	3,400
30	19-130-AA	60	194	4½	185	37½	27	90	4,700

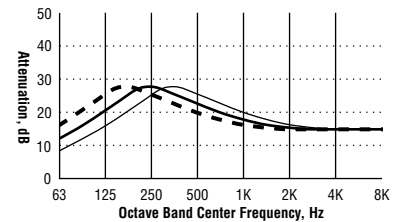
**Note:** Dimensions and weights are nominal and may vary slightly with production models. Request certified drawings of specific models for exact dimensions.

**EN3**

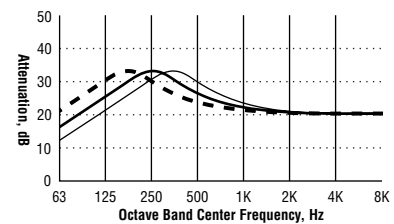
Size	Part Number	D	L	N	H	K	Y		Weight
							Min.	Max.	
4	20-104-AA	14	47	3	41	10	6	20	70
5	20-105-AA	16	59	3	53	11	7	24	130
6	20-106-AA	18	60	3	54	12	8	24	150
8	20-108-AA	22	73	3½	66	14½	9½	32	250
10	20-110-AA	26	86	3½	79	16½	11	36	390
12	20-112-AA	30	111	3½	104	18½	12½	52	700
14	20-114-AA	36	113	3½	106	21½	14½	52	900
16	20-116-AA	42	127	3½	120	24½	16½	62	1,200
18	20-118-AA	48	129	3½	122	27½	18	62	1,450
20	20-120-AA	48	142	4½	133	28½	19	62	1,600
22	20-122-AA	54	156	4½	147	31½	21½	72	2,300
24	20-124-AA	60	181	4½	172	34½	23½	82	3,050
26	20-126-AA	66	195	4½	186	37½	25	92	4,400
28	20-128-AA	72	209	4½	200	40½	27	103	5,000
30	20-130-AA	72	220	4½	211	40½	28	103	5,400

**Note:** Dimensions and weights are nominal and may vary slightly with production models. Request certified drawings of specific models for exact dimensions.

**Typical Attenuation Curve**

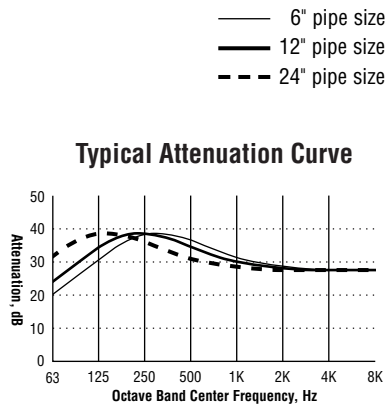
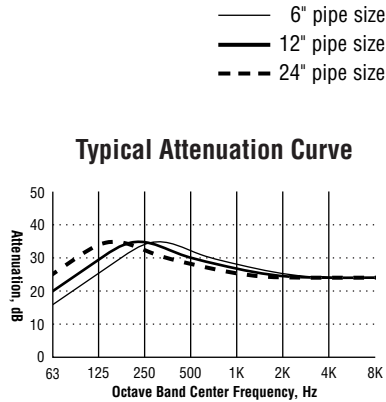


**Typical Attenuation Curve**



# EN Series

## Multi-Chamber Silencers



### EN4

Size	Part Number	D	L	N	H	K	Y		Weight
							Min.	Max.	
4	21-104-AA	14	59	3	53	10	6	26	85
5	21-105-AA	16	71	3	65	11	7	33	120
6	21-106-AA	18	72	3	66	12	8	33	170
8	21-108-AA	24	93	3½	86	15½	9½	42	400
10	21-110-AA	28	111	3½	104	17½	11½	52	550
12	21-112-AA	36	114	3½	107	21½	14	52	950
14	21-114-AA	36	125	3½	118	21½	14½	63	1,100
16	21-116-AA	42	139	3½	132	24½	16½	63	1,350
18	21-118-AA	48	176	3½	169	27½	18	86	2,200
20	21-120-AA	48	190	4½	181	28½	19	96	2,500
22	21-122-AA	54	192	4½	183	31½	21½	96	3,000
24	21-124-AA	60	217	4½	208	34½	23½	107	3,800
26	21-126-AA	66	231	4½	222	37½	25	117	5,850
28	21-128-AA	72	257	4½	248	40½	27	128	6,750
30	21-130-AA	72	280	4½	271	40½	28	139	7,500

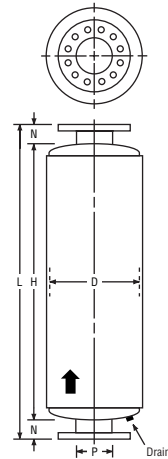
Note: Dimensions and weights are nominal and may vary slightly with production models. Request certified drawings of specific models for exact dimensions.

### EN5

Size	Part Number	D	L	N	H	K	Y		Weight
							Min.	Max.	
1	22-101-AA	6	25½	3	19½	6	2½	9	10
1½	22-115-AA	8	27	3	21	7	3½	9	20
2	22-102-AA	10	34	3	28	8	4½	13	30
2½	22-125-AA	12	40	3	34	9	5	16	50
3	22-103-AA	12	46	3	40	9	5	18	60
3½	22-135-AA	14	59	3	53	10	5½	24	90
4	22-104-AA	16	71	3	65	11	6	33	110
5	22-105-AA	18	72	3	66	12	8	33	160
6	22-106-AA	22	85	3	79	14	9	40	300
8	22-108-AA	26	111	3½	104	16½	10	50	480
10	22-110-AA	30	136	3½	129	18½	11½	65	800
12	22-112-AA	36	138	3½	131	21½	14	46	1,050
14	22-114-AA	36	168	3½	161	21½	14½	64	1,200
16	22-116-AA	42	193	3½	186	24½	16½	75	1,750
18	22-118-AA	48	213	3½	206	27½	18	85	2,750
20	22-120-AA	48	227	4½	218	28½	19	85	3,050
22	22-122-AA	54	240	4½	231	31½	21½	96	3,550
24	22-124-AA	60	278	4½	269	34½	23½	106	5,100
26	22-126-AA	66	292	4½	283	37½	25	115	6,500
28	22-128-AA	72	329	4½	320	40½	27	128	7,600
30	22-130-AA	72	352	4½	343	40½	28	139	8,300

Note: Dimensions and weights are nominal and may vary slightly with production models. Request certified drawings of specific models for exact dimensions.

ET2, ET4 Series



ET Series  
Straight-Through Silencers

ET2 and ET4 Series Engine Exhaust Silencers are heavy-duty, fully welded units constructed of carbon steel sheet and plate. Each silencer is equipped with flanged connections drilled to match 125/150 lb ANSI specifications. Exterior surfaces receive a coat of heat resistant paint.

Due to low back pressure requirements, no side inlet configuration is cataloged. In some special cases side inlets may be designed on application.

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- 9
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- 4
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- 1

ET2

Size	Part Number	N	D	L	H	Weight
4	29-104-AA	3	12	40	34	50
5	29-105-AA	3	14	46	40	80
6	29-106-AA	3	16	59	53	150
8	29-108-AA	3½	20	61	54	230
10	29-110-AA	3½	24	74	67	300
12	29-112-AA	3½	28	75	68	420
14	29-114-AA	3½	36	77	70	650
16	29-116-AA	3½	36	113	106	900
18	29-118-AA	3½	42	127	120	1,300
20	29-120-AA	4½	48	130	121	1,500
22	29-122-AA	4½	48	142	133	1,850
24	29-124-AA	4½	54	156	147	2,550
26	29-126-AA	4½	60	169	160	3,200
28	29-128-AA	4½	60	181	172	3,400
30	29-130-AA	4½	66	194	185	4,650

Note: Dimensions and weights are nominal and may vary slightly with production models. Request certified drawings of specific models for exact dimensions.

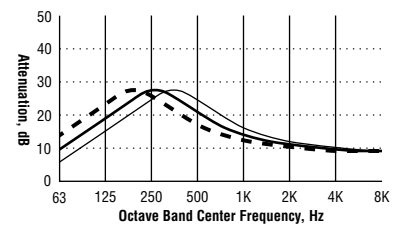
ET4

Size	Part Number	N	D	L	H	Weight
4	30-104-AA	3	14	59	53	80
5	30-105-AA	3	16	71	65	110
6	30-106-AA	3	18	72	66	160
8	30-108-AA	3½	24	93	86	400
10	30-110-AA	3½	28	111	104	550
12	30-112-AA	3½	36	114	107	950
14	30-114-AA	3½	36	125	118	1,100
16	30-116-AA	3½	42	139	132	1,400
18	30-118-AA	3½	48	176	169	2,300
20	30-120-AA	4½	48	190	181	2,500
22	30-122-AA	4½	54	192	183	2,800
24	30-124-AA	4½	60	217	208	4,050
26	30-126-AA	4½	66	231	222	5,500
28	30-128-AA	4½	72	257	248	6,500
30	30-130-AA	4½	72	280	271	7,100

Note: Dimensions and weights are nominal and may vary slightly with production models. Request certified drawings of specific models for exact dimensions.

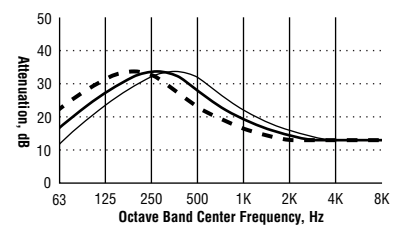
— 6" pipe size  
 — 12" pipe size  
 - - - 24" pipe size

Typical Attenuation Curve



— 6" pipe size  
 — 12" pipe size  
 - - - 24" pipe size

Typical Attenuation Curve



# ES Series

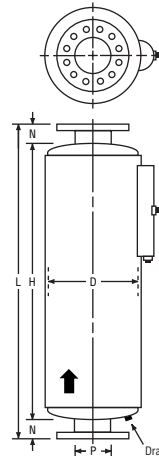
## Spark Arrestor Silencers

ES2 and ES3 Series spark arresting silencers are heavy-duty, fully welded units constructed of carbon steel sheet and plate. Each silencer is equipped with flanged connections drilled to match 125/150 lb ANSI specifications. Exterior surfaces receive a coat of heat resistant paint.

Large capacity spark traps are provided on each unit which can be easily opened for periodic cleaning. Side inlet configurations will be designed on application.

ES2 and ES3 Series may be mounted vertically or horizontally.

### ES2, ES3 Series



End-In, End-Out Design

### ES2

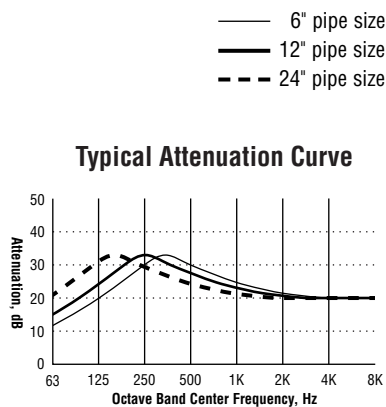
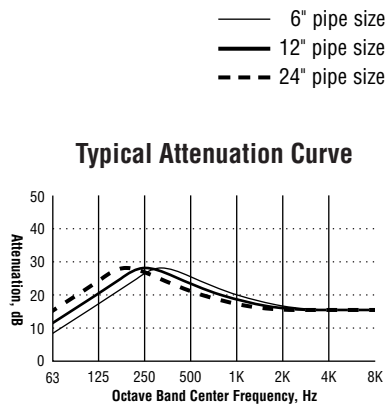
Size	Part Number	N	D	L	H	Weight
4	25-104-AA	3	12	40	34	50
5	25-105-AA	3	14	46	40	70
6	25-106-AA	3	16	59	53	110
8	25-108-AA	3½	20	61	54	170
10	25-110-AA	3½	24	74	67	290
12	25-112-AA	3½	28	75	68	430
14	25-114-AA	3½	36	77	70	600
16	25-116-AA	3½	36	113	106	850
18	25-118-AA	3½	42	127	120	1,350
20	25-120-AA	4½	48	130	121	1,550
22	25-122-AA	4½	48	142	133	1,700
24	25-124-AA	4½	54	156	147	2,400
26	25-126-AA	4½	60	169	160	3,050
28	25-128-AA	4½	60	181	172	3,200
30	25-130-AA	4½	66	194	185	4,600

Note: Dimensions and weights are nominal and may vary slightly with production models. Request certified drawings of specific models for exact dimensions.

### ES3

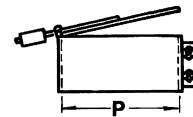
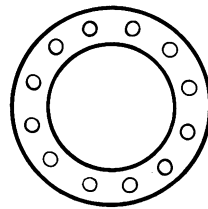
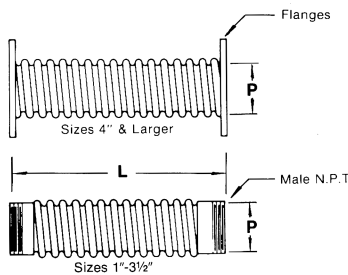
Size	Part Number	N	D	L	H	Weight
4	26-104-AA	3	14	47	41	70
5	26-105-AA	3	16	59	53	130
6	26-106-AA	3	18	60	54	160
8	26-108-AA	3½	22	73	66	240
10	26-110-AA	3½	26	86	79	350
12	26-112-AA	3½	30	111	104	600
14	26-114-AA	3½	36	113	106	950
16	26-116-AA	3½	42	127	120	1,200
18	26-118-AA	3½	48	129	122	1,500
20	26-120-AA	4½	48	142	133	1,650
22	26-122-AA	4½	54	156	147	2,350
24	26-124-AA	4½	60	181	172	3,100
26	26-126-AA	4½	66	195	186	4,500
28	26-128-AA	4½	72	209	200	5,100
30	26-130-AA	4½	72	220	211	5,600

Note: Dimensions and weights are nominal and may vary slightly with production models. Request certified drawings of specific models for exact dimensions.



# Accessories

## Engine Exhaust Silencers



### Flex Connectors

P (Size)	L (Nominal)	Weight
1	18	4
1½	18	6
2	18	7
2½	18	9
3	18	10
3½	18	12
4	18	14
5	18	17
6	18	24
8	18	36
10	18	62
12	18	69
14	18	90
16	18	110
18	18	130

Flex Connectors are recommended for engine exhaust applications to compensate for thermal expansion and vibration (but not misalignment). Flexible material is type 321 stainless steel, suitable for temperatures to 1200°F. Flanges and pipe fittings are mild steel. Sizes 1"–3½" are standard with male NPT, larger sizes are equipped with flanges drilled to 125/150 lb ANSI.

### Companion Flange Set

Pipe Size	Weight
4	7
5	10
6	13
8	16
10	30
12	35
14	45
16	55
18	65
20	90
22	105
24	115
26	130
28	150
30	160

Each Companion Flange Set includes one mild steel welding flange drilled to match 125/150 lb ANSI, one gasket and one set of bolts and nuts. Cast iron threaded flanges and stainless steel flanges are available and will be quoted on request. Single and double reducing flanges are also available.

### Raincaps

Part Number	P (Fits Pipe Size)	Weight
80-1061	1	½
80-1062	1½	½
80-1063	2	1
80-1064	2½	1
80-1065	3	1
80-1066	3½	1½
80-1067	4	2
80-1068	5	2
80-1034	6	5½
80-1035	8	8
80-1036	10	11
80-1037	12	14
80-1038	14	22
80-1039	16	26
80-1040	18	30
80-1041	20	34
80-1042	22	36

Raincaps prevent rain, snow, and dust from entering the exhaust system. Non-corrosive bushings insure positive opening. All sizes are standard in mild steel with high temperature paint. Sizes 8"–22" are also available in stainless steel—quoted by request and equipped with adjustable counterweights.

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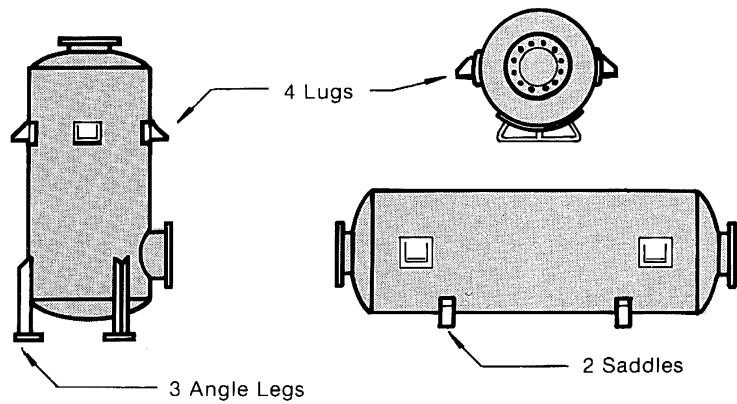
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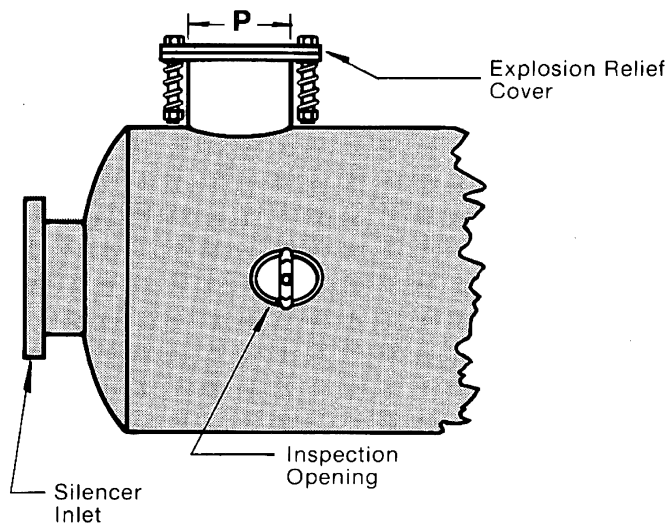
# Accessories

## Engine Exhaust Silencers



### Mounting Attachments

Mounting Attachments are welded in place on the silencer shell to facilitate installation. Standard and variable dimensions are available.



### Inspection Openings

Part	Inspection Opening Size (Oval)	Weight
80-1019	3 × 4	4
80-1020	4 × 6	6
80-1021	6 × 8	12
80-1025	8 × 10	20

Inspection Openings have removable covers to provide access to silencer internals for inspection or cleaning. Usually one opening per silencer chamber is recommended.

### Explosion Relief Cover

Part	P-Relief Cover Size	Weight
80-1059	12	80
80-1060	16	110
80-1053	20	140

Explosion Relief Covers are designed to open at 5 PSI to protect the silencer shell against rupture in case of backfire or explosion of residual gases within exhaust system. One unit in first chamber of silencer is adequate.